#### Meet today's webinar team



#### **Presenter: AI Capps**

Al is a professional engineer with over 5 years' experience in workplace safety. He holds a bachelor's in chemical engineering from The University of Texas. Al spent five years with the Department of Labor OSHA as an Industrial Hygienist. Today, he is a Texas Mutual safety consultant who provides safety and health services to our policyholders.



#### **Presenter: Stacy Rose**

Stacy is a certified safety professional with 16 years' experience in workplace safety. She holds a bachelor's in industrial engineering and a master's in safety engineering with a specialty in ergonomics. Stacy spent four years in the field as a Texas Mutual safety services consultant and two years supervising our safety services support center. Today, she is Regional Manager Safety Services-Austin.

# Industrial Hygiene What you can't see can hurt you



# Agenda







# Occupational exposure limitsterminology

- Permissible Exposure Limit (PEL)
  - the maximum amount or concentration of a chemical that a worker may be exposed to under OSHA regulations in relation to a time weighted average
- Time Weighted Average (TWA)
  - 8-hour time weighted average exposure
- Short Term Exposure Limit (STEL)
  - 15 minute time weighted exposure that should not be reached more than 4 times daily, separated by 60 minute intervals

# Occupational exposure limitsterminology

- Ceiling Limit (C)
  - Limit that should never be exceeded regardless of exposure time
- Excursion Limit (EL)
  - Should not exceed 3 times the PEL for more than 30 minutes
- Action Level (AL)
  - Concentration that requires additional action (e.xmedical surveillance, personal exposure monitoring, training, etc)







# **Evaluation options**

- Workplace walkthrough
- Research industry/process
  - NIOSH Health Hazard Evaluations
  - OSHCON Evaluations
  - SDS Review
- Personal exposure monitoring



# Evaluating employee exposure

- Air monitoring
- Noise monitoring
- Skin and surface sampling
- Biological monitoring/Biological Exposure Indices
   Blood, urine, hearing, spirometry



# Evaluating respiratory exposure

When you expose your employees to a respiratory hazard and/or require them to wear respirators. Examples of when you should consider assessments may include but are not limited to:

- When OSHA has a substance specific standard (e.g., lead, methylene chloride).
- When employees notice symptoms (e.g., irritation, odor) or complain of respiratory health effects.
- When the workplace contains visible emissions (e.g., fumes, dust, aerosols).



# Exposure monitoring

- Personal Exposure Monitoring
  - Personal breathing zone for air monitoring (mouth and nose area that is a 10 inch radius from employees nose) and near the ear for noise monitoring
  - Employee wears sampling media for duration of work shift to compare exposure to TWA, STEL or Ceiling Limits.
- Area Monitoring
  - Sampling at specific areas in the operation.
  - Worst case scenario sampling



# Personal exposure monitoring

- Employee must wear sampling device for the duration of the work shift
- Observe employees during sampling period and record specific tasks that may contribute to exposure
- Sampling equipment must be pre and post calibrated with sampling media in line with pump



### Controls









# Types of air contaminants

- Organic Vapors & Gases
- Metals
- Crystalline Silica
- Dust
  - Respirable
  - Total
  - Combustible
- Mold







# Types of air contaminants

- Vapor
  - Mix of gaseous and liquid form of a substance.
- Fume
  - Very fine solid particles that become suspended in the air. Metals released into the air from welding are an example.







# OSHA regulated air contaminants

- 29 CFR 1910 Subpart Z
- Tables Z-1, Z-2, & Z-3
  Most air contaminants
- Specific Standards
  - Asbestos
  - Vinyl Chloride
  - Lead
  - Chromium (VI)
  - Formaldehyde





# Welding fumes

- Includes 13 metals: Cobalt, Beryllium, Molybdenum, Cadmium, Chromium, Copper, Iron, Manganese, Nickel, Lead, Antimony, Vandium, and Zinc.
- OEL
  - Each metal has its own PEL
    - Review Z Tables and chemical specific sections
       of 1910



# Volatile organic compounds (VOCs)

- Sources
  - Solvents
  - Strippers
  - Paints/Varnishes
- Health Effects



- Central nervous system depressants
- Blood disorders
- Carcinogens
- OEL
  - See OEL for individual contaminants
  - Benzene: PEL TWA= 1 ppm; STEL= 5 ppm;
  - Note: Additive exposure calculations if similar toxicological effect (C1/T1 + C2/T2 + C3/T3 + ... should not exceed 1)



# Particulates not otherwise regulated (PNOR)

- Acceptable use of the PNOR/PNOS exposure limits
  - Only use if no contaminant specific limit exists
  - Low toxicity particulates only
  - Poorly soluble in water
- OEL
  - Particulate Not Otherwise Regulated (PNOR)
    - OSHA PEL=15 mg/m<sup>3</sup> (total dust)
    - OSHA PEL= 5 mg/m<sup>3</sup> (respirable dust)



#### Natural ventilation



- Wind sometimes provides enough ventilation
- Often used for infrequent welding jobs



# Local exhaust ventilation

- Captures contaminants at the point of generation and removes them from the work environment to prevent exposure
- Usually used for largerdiameter particulates, i.e. welding fumes
- Comprised of a hood, duct system, air cleaning device, and a fan.





# **Dilution ventilation**

- Dilution systems are used for contaminant control when local exhaust is impractical.
- Usually used for vapors, gases, or small respirable-sized aerosols



Poor



Fair



Good



Best



# **Respiratory protection**

- Respiratory protection should be considered a last resort to protect employees from air contaminants
- Respiratory protection program requirements (29 CFR 1910.134)
- Respirator selection and use
- Cartridge service life
- Fit testing
- Medical evaluation



### Personal protective equipment









# Occupational noise exposure



- 30 million workers are exposed to hazardous levels of noise per year
- Exposure may cause temporary or permanent hearing loss
- High-Frequency hearing is the most effected by noise exposure

# **OSHA** requirements

- 29 CFR 1910.95
- A Hearing Conservation program is required if there is an exposure that equals or exceeds an 8-hour time weighted average of 85 dBA (Action Level)
- Baseline and Annual Audiometric Testing
- At least two forms of hearing protection must be provided
- Training program and annual refresher







# Evaluate noise exposures

Time per day	Sound level
(hours)	(dBA)
8	90
6	92
4	95
3	97
2	100
1 1/2	102
1	105
1/2	110
1/4 or less	115



# When to sample?

- Do you have to speak loudly, shout, or get very close to talk?
- Do you have difficulty concentrating?
- Do your ears hurt or tingle?
- Spot check with sound level meter and ask about duration of exposure



# Noise sampling equipment

• Sound level meters



• Are cellphone applications accurate?



# Noise sampling equipment



Dosimeter

Worst case scenario

8 hour Time Weighted Average



# Noise controls



- Noise must be controlled at one of the following points to minimize employee exposure:
  - Source
  - Path
  - Receiver
    - Administrative Controls
    - PPE



# Engineering controls



Enclosure to reduce noise levels



Sound damping materials





Vibration isolation



#### Noise reduction over distance



dBA2 = dBA1 - 20Log(D2/D1)



### Noise reduction rating

- All hearing protection has a noise reduction rating (NRR)
- Estimates of attenuation:
  - Single form of PPE
     (dBA) = TWA(dBA) (NRR 7)
  - Dual protection
     (dBA) = TWA(dBA) [(NRR 7)+5]





# Essential hearing conservation program components

- Management Support
- Exposure Assessment
- Engineering Controls
- PPE
- Training
- Testing & Data Mgmt.



# Hearing test options

- Onsite Testing
- Mobile Van Testing
- Clinic Testing
- Some Combination of the above?











